

[illegible]

**Linda Lacelle**

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**From:** "Siân Willems" <sianw@dartaero.com>  
**To:** "Linda Lacelle" <lindal@dartaero.com>  
**Cc:** "\*\*Peggy McDonald" <peggym@dartaero.com>; "Brigitte Golden" <brigitteg@dartaero.com>;  
"Danielle Bilodeau" <daniellb@dartaero.com>  
**Sent:** Wednesday, February 16, 2005 2:41 PM  
**Subject:** stock D2230-1

Linda,

we have qty. 4 D2230-1 Lugs on order with a customer. Can you please advise earliest possible delivery?

Sian

2/16/2005

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SPLIT

<b>DART AEROSPACE LTD</b>	<b>Work Order:</b>	21953
<b>Description:</b> Support Assembly	<b>Part Number:</b>	D3278-041
<b>Dwg:</b> D3278 Rev. A	<b>Qty:</b>	100
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Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler <del>DWG NOT REQUIRED</del> 04.07.05	EP	04.11.23	100
2	MV	Cut blanks: 2.00" x 1.00" x 2.550" long Material: 6061-T6/T651 (QQ-A-200/8) 1.00" thick (M6061T6B1.000x02.000) <b>Identify for D3278-1</b> Batch: <u>M15549</u> <u>M16241</u>	EP	05/01/02	100
3	MV	Cut blanks: 2.00" x 1.00" x 2.550" long Material: 6061-T6/T651 (QQ-A-200/8) 1.00" thick (M6061T6B1.000x02.000) <b>Identify for D3278-2</b> Batch: <u>M16241</u>	EP	05/01/06	100
4	MV	Machine D3278-1 as per Folio FA405 and Dwg D3278 <b>Identify as D3278-1</b>	EP	05/01/12	100
5	QC2	Inspect parts as they come off the CNC machine	EP	05/01/12	100
6	MV	Deburr and Tumble	EP	05/01/12	100
7	QC8	Second check	EP	05/01/13	100
8	MV	Machine D3278-2 as per Folio FA405 and Dwg D3278 <b>Identify as D3278-2</b>	EP	05/01/13	100
9	QC2	Inspect parts as they come off the CNC machine	EP	05/01/12	100
10	MV	Deburr and Tumble	EP	05/01/13	100
11	QC8	Second check	EP	05/01/13	100
12	FP	Acid etch and Alodine as per QSI 005 4.1	EP	05/01/13	100
13	QC5	Inspect work to Step 12	EP	05/01/19	100
14	FP	Powder Coat Gloss White (Ref: 4.3.5.1) as per QSI 005 4.3	EP	05/01/21	100
15	QC3	Inspect Powder Coat	EP	05/01/28	100
16	GA	Rivet spacers with support as per Dwg D3278. (Note: D3278-1/-2 are on BOM as material from Steps 2-3) <b>Pick: Packing Kit</b> Qty Part Number Description Batch 1 D3278-1 Support B21953 1 D3278-2 Support B21953 1 D3278-3 Spacer B21961 4 MS20426AD3-6 Rivet B21203 M1563	2	05-02-03	100
17	QC5	Inspect work to Step 16	EP	05-02-04	100

PTC

RELEASED

04.04.22

<b>DART AEROSPACE LTD</b>		<b>Work Order:</b>	21953
<b>Description:</b> Support Assembly		<b>Part Number:</b>	D3278-041
<b>Dwg:</b> D3278 Rev. A		<b>Qty:</b>	100
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Step	Location	Procedure	By	Date	Qty																				
18	GA	Assemble support as per Dwg D3278 <b>Pick: Packing Kit</b> <table><thead><tr><th>Qty</th><th>Part Number</th><th>Description</th><th>Batch</th></tr></thead><tbody><tr><td>2</td><td>D2230-1</td><td>Clamp</td><td>21954</td></tr><tr><td>2</td><td>AN4-13A</td><td>Bolt</td><td>M16114</td></tr><tr><td>4</td><td>AN960JD416</td><td>Washer</td><td>M15020 M1432 M15993</td></tr><tr><td>2</td><td>MS21042L4</td><td>Nut (or -4)</td><td>M13272 M15020</td></tr></tbody></table> <b>Identify as D3278-041</b> M14764	Qty	Part Number	Description	Batch	2	D2230-1	Clamp	21954	2	AN4-13A	Bolt	M16114	4	AN960JD416	Washer	M15020 M1432 M15993	2	MS21042L4	Nut (or -4)	M13272 M15020	SB	05/02/08	95
Qty	Part Number	Description	Batch																						
2	D2230-1	Clamp	21954																						
2	AN4-13A	Bolt	M16114																						
4	AN960JD416	Washer	M15020 M1432 M15993																						
2	MS21042L4	Nut (or -4)	M13272 M15020																						
19	QC5	Inspect work to Step 18		05-02-08	95																				
20	ST	Identify and Stock		05/02/14	95																				
21	AC	Cost / part 30.03		05-02-16	95																				
22	DC	Close W/O 29.88 Inspect Level 21		05.02.16	95																				

Rev	Date	Change	Revised By	Approved
A	04.04.19	New issue	KJ/JLM	04/04/22

RELEASED

04/04/22